



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4840-041
Job Sheet 166811



Part No: D4840-041

Job Qty: 8 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 3/16/18

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.04.29 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	8 Ea	3/16/18	3/16/18	0.00	0.00	Start Up Stores/Pkg-1		APR 19 2018	DAS 6AS
110	Packaging	8 pcs	3/16/18	3/16/18	0.00	0.00	Packaging1		APR 19 2018	9-89
120	Small Fab	8 pcs	3/16/18	3/16/18	0.00	10.05	Small Fab		APR 19 2018	9-89
130	QC	8 pcs	3/16/18	3/16/18	0.00	0.00	QC5		APR 23 2018	38 DAS
140	Packaging	8 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3	Cctons	APR 23 2018	9-89 6
150	QC21-SA	8 Ea	3/16/18	3/16/18	0.00	0.00	QC21		APR 24 2018	DAS 3-89
Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces. A/R LOCTITE 598:										21 APR 24 2018
Descriptions:										9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4823-1	Upper Cutter Deflector	8 Ea (1 ea)	90-Start up Operation	144624
D4824-1	Upper Cutter Mount	8 Ea (1 ea)	90-Start up Operation	144609X2 153718X3
D4838-1	Upper Cutter Body, LH	8 Ea (1 ea)	90-Start up Operation	142339X5 502518X3
D4838-2	Upper Cutter Body, RH	8 Ea (1 ea)	90-Start up Operation	144606X5 502527X3
D4839-1	Blade	16 Ea (2 ea)	90-Start up Operation	5062535
MS21042L08	Nut	112 Ea (14 ea)	90-Start up Operation	5056766
MS27039-08-19	Screw	112 Ea (14 ea)	90-Start up Operation	502543X109 504135X8
NAS1149FN832P	Washer	224 Ea (28 ea)	90-Start up Operation	5020601

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4823-1	8	14	0
	D4824-1	8	17	0
	D4838-1	8	33	0
	D4838-2	8	15	0
	D4839-1	16	18	0
	MS21042L08	112	2,669	0
	MS27039-08-19	112	1,907	0
	NAS1149FN832P	224	3,262	0



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Container No: S062664



Part: D4840-041

Job No: 166811

Serial No/Batch: S062664

Revision:

Inspector:

Date: 04/19/18

Part Specifications

Specifications could not be found.

Plex 4/19/18 7:10 AM dart.quirion.sonia



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002625	F144624	D4823-1	Upper Cutter Deflector		CCK036	8
002625	F144609	D4824-1	Upper Cutter Mount		CCK036	2
002625	F153718	D4824-1	Upper Cutter Mount		CCK036	5
002625	S062661	D4824-1	Upper Cutter Mount	S015992	CCK036	1
002625	F142337	D4838-1	Upper Cutter Body, LH		CCK128	5
002625	S062660	D4838-1	Upper Cutter Body, LH	S025187	CCK128	3
002625	F144606	D4838-2	Upper Cutter Body, RH		CCK128	5
002625	S062659	D4838-2	Upper Cutter Body, RH	S025273	CCK128	3
002625	S062535	D4839-1	Blade	S062464	CCK128	16
002625	S062654	MS21042L08	Nut	S056466	ST303	112
002625	S027543	MS27039-08-19	Screw		ST277	104
002625	S062652	MS27039-08-19	Screw	S044235	ST277	8
002625	S062650	NAS1149FN832P	Washer	S020604	ST263	224

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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